

GlamDecor

VINYL WALLCOVERING

Type II

1. Description and Introduction

GLAMDECOR Type II is a wallcovering with non-woven backing and vinyl coated surface. This report is a presentation of results on GLAMDECOR (TYPE II) which is printed and distributed by GLAMORA Srl, Via Berna 12/14 – 41049 Sassuolo (MO) ITALY. The material was tested to determine compliance with Federal Specification CCC-W-408D, Wall Covering, Vinyl-Coated, dated January 14, 1994. Section 1.2 of CCC-W-408D which classifies a material Type I – Light Duty, Type II – Medium Duty, or Type III – Heavy Duty.

2. Technical specification

Weight: 450g/sqm \pm 50g/m²
Thickness: 0.5 mm | 0.02 in (+/- 5%)
Roll width: 62 cm | 24.41 in (+/- 5%)
Roll length: custom

3. Test procedures

The procedures used to conduct these tests are described in CCC-W-408D. The purpose of these tests is to determine compliance with Section 3.4 Physical Properties, Table I. The physical properties are briefly outlined as:

Requirements	Type I	Type II	Type III
Colorfastness to Light ¹	200	200	200
Washability ²	100	100	100
Scrubability ³	200	300	500
Abrasion Resistance ⁴	200	300	1,000
Breaking Strength ⁵ , Machine Direction	s 40 lb	c 50 lb	c 100 lb
Breaking Strength ⁵ , Cross Machine	c 30 lb	c 55 lb	c 95 lb
Crocking, Dry ⁶	Good	Good	Good
Stain Resistance Reagents ⁷	1–9	1–12	1–12
Tear Resistance ⁸ , Machine Direction	12	25	50
Tear Resistance ⁸ , Cross Machine	12	25	50
Blocking Resistance ⁹	c 2	c 2	c 2
Coating Adhesion ¹⁰ , lbs/inch	c 2 lb/in	c 3 lb/in	c 3 lb/in

Cold Crack Resistance ¹¹	No Change	No Change	No Change
Heat Ageing Resistance ¹²	Pass	Pass	Pass
Flame Spread ¹³ , maximum	c 25	c 25	c 25
Smoke Development ¹³ , maximum	c 50	c 50	c 50
Shrinkage ¹⁴ , Machine Direction	c 2%	c 2%	c 2%
Shrinkage ¹⁴ , Cross Machine	c 1%	c 1%	c 1.5%

1. Colorfastness to Light — The specimen shall show no appreciable change after carbon arc exposure to the specified Standard Fading Hours (SFH) when tested in accordance with Federal Test Method Standard 191A, Method 5660.

2. Washability — The material is exposed to the required number of cycles in a Gardner Washability Machine Model M-105 equipped with a WG-2000C detergent soaked sponge under a load of 1 pound. Prior to testing, the material has 1 tablespoon of detergent placed beneath the sponge. When the required cycles are finished, the specimen is rinsed with tap water and air dried at 70°F. When viewed from a distance of 4 feet in a Macbeth Spectralight viewing booth, there is no appreciable discoloration, change in gloss, blistering, softening, swelling or loss of adhesion.

3. Scrubbability — The material is exposed to the required number of cycles in a Gardner Washability Machine M-105 equipped with a WG2000NMA detergent soaked brush under a load of 1 pound. One tablespoon of detergent is added beneath the brush prior to testing. After the required number of cycles, the specimen is rinsed with tap water and air dried. When viewed from a distance of 4 feet in a Macbeth Spectralight viewing booth, there is no appreciable damage to the printed or base surface.

4. Abrasion Resistance — The number of required cycles (double rubs) is done using a Wyzenbeck Precision Wear Tester equipped with 220 grit silicon carbide abrasive sheet. The tester is operated with a tension of 6 pounds force and the pressure set at 2 pounds force. The wallcovering shall have no visual evidence of fiber show-through or damage to the supporting substrate.

5. Breaking Strength — The test was conducted in accordance with ASTM Test Method D 751, Section 11, Breaking Strength, using Procedure A – Grab Test Method. The test was conducted using an Instron CRE type tensile tester operating at an extension rate of 12 inches per minute.

6. Crocking — Resistance to dry crocking was determined in accordance with Federal Test Method Standard 191, Method 5651, using the crockmeter method. Crocking refers to the transfer of matter from the wallcovering to the standard white cotton crockmeter cloth.

7. Stain Resistance — Approximately 1 ml of each reagent is placed on the surface of the wallcovering, covered with a watch glass, and allowed to stand for 24 hours. The covers are removed from the reagents and the exposed areas cleaned using warm distilled water. After drying, the sample shall show no evidence of appreciable change. The staining reagents are: (1) 75°F distilled water; (2) 120°F distilled water; (3) 50% ethyl alcohol; (4) vinegar; (5) 1% NaOH solution; (6) 5% HCl; (7) standard soap solution; (8) detergent solution; (9) orange juice; (10) butter; (11) catsup; and, (12) tea.

8. Tear Resistance — The test is conducted in accordance with ASTM Test Method D 751, Method A, using an Elmendorf tear tester. The result is reported as the scale reading.

9. Blocking Resistance — The test is conducted in accordance with Federal Test Method Standard 191, Method 5872, Temperature, High; Effect on Cloth Blocking. Specimens are folded face to face, placed between glass plates, and the assembly placed in a circulating air oven for 30 minutes at 180°F. After 30 minutes, the specimens are removed, allowed to cool for 5 minutes, and examined for evidence of adhering or peeling of the coating. Resistance to blocking is evaluated by the following scale: 1 = No Blocking (surfaces are free); 2 = No Blocking (adhered slightly); 3 = Slight Blocking (must be lightly peeled to separate); and 4 = Blocking (surfaces separate with difficulty).

10. Coating Adhesion — The test was conducted in accordance with ASTM Test Method D 751, Section 50, Adhesion of Coating to Fabric. The test was conducted using an Instron CRE type tensile tester operated at an extension rate of 12 inches per minute.

11. Cold Crack Resistance — Specimens are placed in a cold chamber for 30 minutes at $20 \pm 4^{\circ}\text{F}$. Immediately after removal from the chamber, the specimen is bent 180° around a 1/2-inch diameter mandrel. The sample shall not crack during folding around the mandrel.

12. Heat Ageing Resistance — The test sample shall not become stiff, brittle, soft, tacky, discolored, or show loss of grain after 168 hours in a circulating air oven maintained at 158°F .

13. Flame Spread and Smoke Development — The Flame Spread and Smoke Development are determined in accordance with ASTM Test Method E84–15a, Surface Burning Characteristics of Building Materials. The test sample was prepared in accordance with ASTM E2404–13e1, Standard Practice for Specimen Preparation and Mounting of Textile, Paper or Vinyl Wall or Ceiling Coverings to Assess Surface Burning Characteristics, Section 8.3, Wall or Ceiling Coverings Intended to be Applied over Gypsum Board.

14. Shrinkage — Specimens are die cut from the test sample and conditioned for 24 hours at 70°F and 65% relative humidity. The initial dimensions are determined and recorded at three locations along the length and width of the specimen. After soaking for 30 minutes in distilled water and subsequent drying 30 minutes at 200°F , specimens are conditioned for 24 hours 70°F and 65% relative humidity and the final dimensional measurements determined. The shrinkage is calculated as $\% \text{ Shrinkage} = 100 \times (A - B) / A$ where A is the initial measurement and B is the final measurement.

4. Test data and test result

The purpose of this evaluation was to determine compliance with requirements for a Type II Medium Duty wallcovering as defined by Federal Specification CCC–W–408D. The test results are presented in tabular form.

Requirements	Type I	Type II	Type III
Colorfastness to Light	200	Excellent	Pass
Washability	100	100 cycles	Pass
Scrubability	300	300 cycles	Pass
Abrasion Resistance	300	300 cycles	Pass
Breaking Strength, Machine Direction	c 50 lb	75 lb	Pass
Breaking Strength, Cross Machine	c 55 lb	59 lb	Pass
Crocking, Dry	Good	Excellent	Pass
Stain Resistance Reagents	1–12	(See Note 1)	Pass
Tear Resistance, Machine Direction	25	48.2	Pass
Tear Resistance, Cross Machine	25	72.8	Pass
Blocking Resistance	c 2	1	Pass
Coating Adhesion, lbs/inch	c 3 lb/in	(See Note 2)	Pass
Cold Crack Resistance	No Change	No Change	Pass
Heat Ageing Resistance	Pass	No Change	Pass
Flame Spread, maximum	c 25	25	Pass
Smoke Development, maximum	c 50	35	Pass

Shrinkage, Machine Direction	c 2%	-0.537%	Pass
Shrinkage, Cross Machine	c 1%	-0.926%	Pass

Note 1 — Stain Resistance

Reagent	Rating
(1) 75°F distilled water	5
(2) 120°F distilled water	5
(3) 50% ethyl alcohol	5
(4) vinegar	5
(5) 1% NaOH solution	5
(6) 5% HCl	5
(7) standard soap solution	5
(8) detergent solution	5
(9) orange juice	4
(10) butter	5
(11) catsup	4
(12) tea	4

The rating system is based on the AATCC Nomenclature for Subjective Rating Processes in which a rating of 5 = negligible or no staining, 4 = slight staining, 3 = noticeable staining, 2 = considerable staining, and 1 = severe staining. A rating of less than 4 is considered "appreciable" in relation to severity of change.

Note 2 — Coating Adhesion

The test for coating adhesion is not applicable to wallcovering from which a coating cannot be separated (Reference: CCC-W-408D, Table III).

5. Conclusion

Based on the results of this evaluation, the wallcovering identified as Wallcovering NW 450 Type II is classifiable as Type II.

6. IMO

- Surface Flammability test to IMO MSC 307(88) Annex 1: Part 5.
- Smoke and Toxicity test to IMO MSC 307(88) Annex 1: Part 2.

7. Maintenance

To clean, use a mild detergent dissolved in lukewarm water. Rinse with clean water after washing. Remove stains as quickly as possible, to prevent any possible reaction between the staining substance and the covering. It is especially important to act rapidly to remove materials containing colours or solvents. If the offending substances remain on the wallcovering for too long, the discolouration may become permanent. Before cleaning, take care to test all detergents in an area out of sight, in order to ensure that they are compatible with the covering.

8. Warnings

- Product for professional use.
- Follow the national regulations.
- Make sure that the surface is perfectly clean, dry and planar.
- If necessary, require the safety data sheet.
- For any information that is not provided, please consult the Glamora assistance service T. +39 0536.076.403 – contact@glamora.it